



I Applications

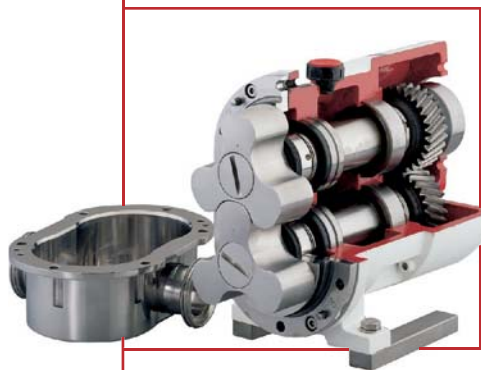
The TLS pump is a positive displacement lobular rotating pump of a sanitary design providing high performance and maximum reliability with a reduced size. This pump is perfect for managing all kinds of fluid, of either low or high viscosity, in the food-processing, dairies, and cosmetics industries, as well as for filtering and bottling applications. Fluids containing fragile solids such as junket, can be pumped without damage thanks to the specially designed lobes.

I Operating principles

The TLS pumps basically consist of two lobe rotors which rotate synchronously inside a casing without touching each other. As the rotors rotate, the spaces between the lobes and the casing are successively filled with fluid, which is transported to the discharge nozzle with a fixed amount of displacement. The pumped fluid forms a continuous stream thanks to the tolerances between the lobes and the pump casing, thus ensuring an efficient pumping.

I Design and features

- Close-coupled construction.
- Casing and cover in stainless steel investment casting.
- Tri-lobe rotors.
- Health-safe design of the attachment of the rotors.
- DIN connections (standard).
- Sanitary mechanical seals.
- Easy cleaning and maintenance.



I Materials

Parts in contact with pumped media	AISI 316L
Other parts	AISI 304
Support	GG-15
Gaskets (standard)	EPDM (FDA)
Mechanical seals (standard)	C/SiC/EPDM
Internal surface finish	Ra < 0.8 µm
External surface finish	polished

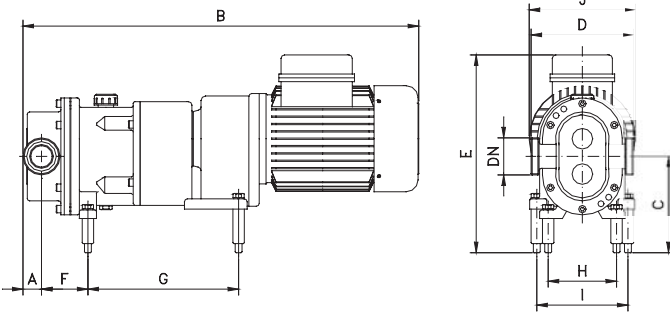
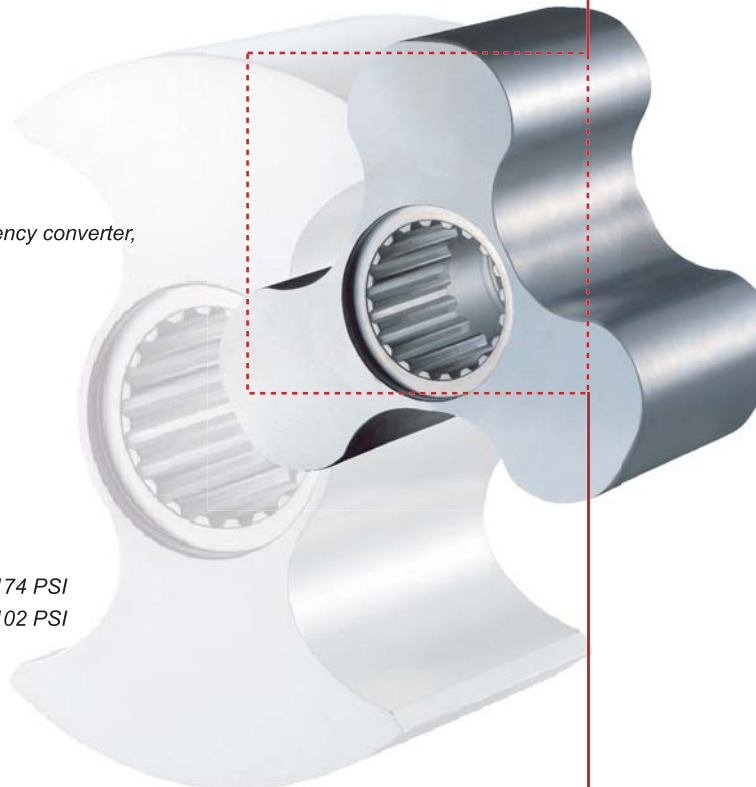


I Options

- Mech.seals in SiC/SiC, TgC/SiC, C/St.St.
- Packing with lip seal.
- Gaskets in FPM (Vitón®).
- External by-pass.
- Bi-wing lobes.
- AISI 304 drive shroud.
- Several kinds of drives and protections (gearbox drive with optional frequency converter, pulley drive speed selector).
- Trolley and/or switchboard.
- Connections: Clamp, SMS, RJT, etc.

I Technical specifications

Max. flow	41 m ³ /h / 180 GPM
Max. pressure	12bar / 174PSI
Max. working temperature	120 °C / 248 °F
Max. speed	950 rpm
Max. differential pressure	TLS 1-25, 2-40, 3-50 12 bar / 174 PSI TLS 1-40, 2-50, 3-80 7 bar / 102 PSI



TYPE	Gear Motor		DN	A	B	C	D (*)	E	F	G	H	I	J
	kW.	SIZE											
TLS 1-25	0,55 - 0,75	SK 01/80	25	26	600	150	158	295	71	275	105	105	181
	1,1 - 1,5	SK 01/90	1"		650			300					
TLS 1-40	0,75	SK 01/80	40	33	515	170	166	295	77	265	120	160	203
	1,1 - 1,5	SK 01/90			665			300					
TLS 2-40	1,1 - 1,5	SK 20/90	1½"	39	695	227	190	325	82	427	160	175	266
	2,2	SK 20/100	725		355			470					
TLS 2-50	1,5	SK 20/90	50	39	705	256	194	325	87	427	160	185	228
	2,2	SK20/100			735			355					
TLS 3-50	2,2 - 3	SK25/100	2"	39	840	227	239	435	97	427	160	175	266
	4	SK25/112			863			445					
TLS 3-51	5,5	SK33/132	80	55	920	227	256	470	108	427	160	175	266
TLS 3-80	3	SK30/100			865			435					
	4	SK30/112	890	445	413	175	266						
TLS 3-81	5,5 - 7,5	SK33/132	3"	945				470	108	413	175	266	

(*) Dimensions with DIN 11851 connections



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